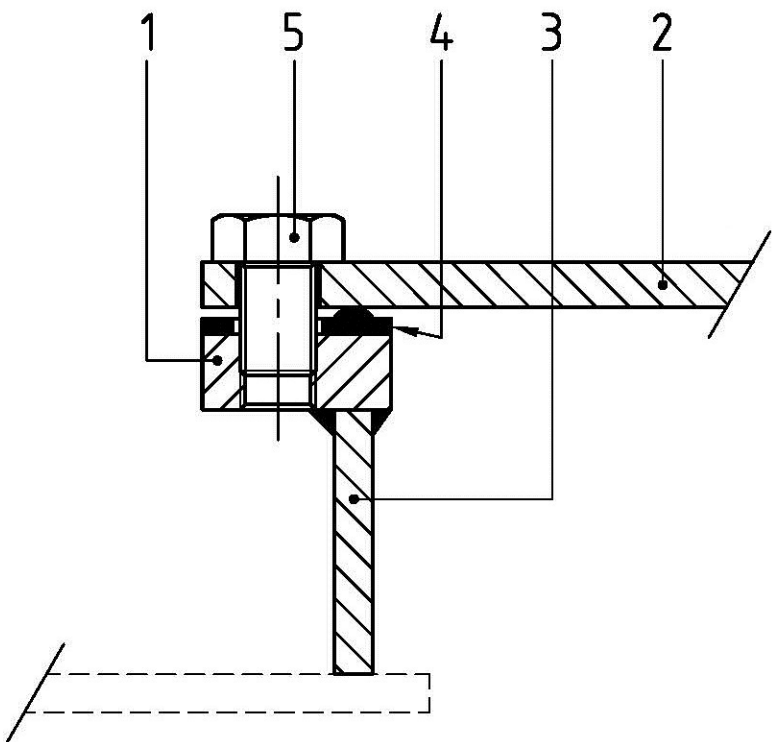
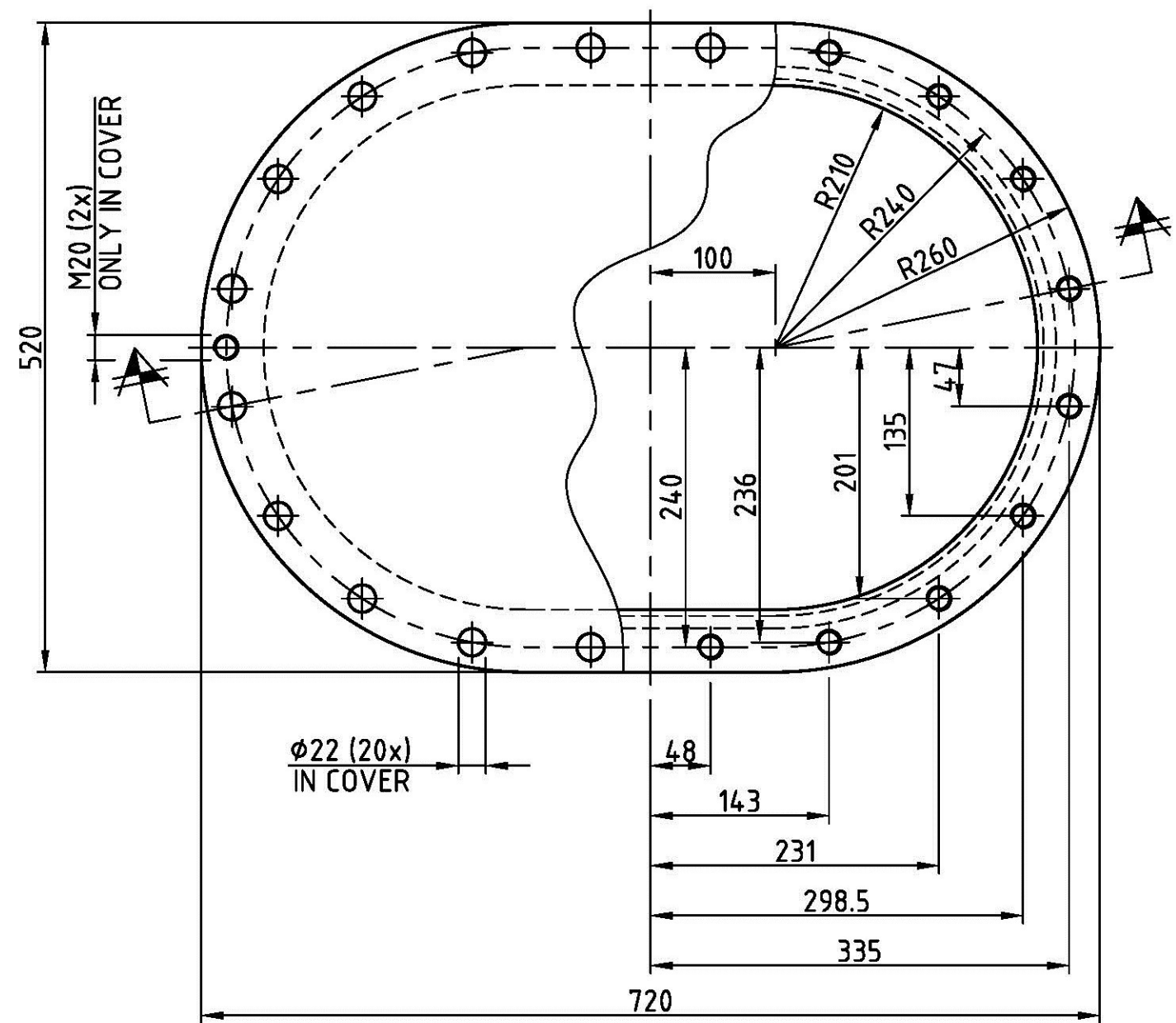
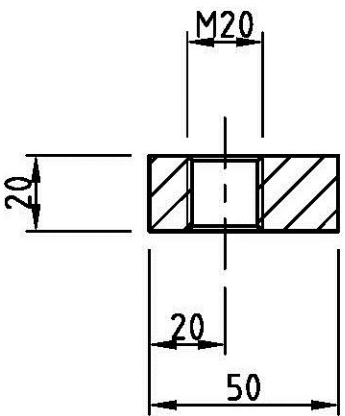


TOP VIEW



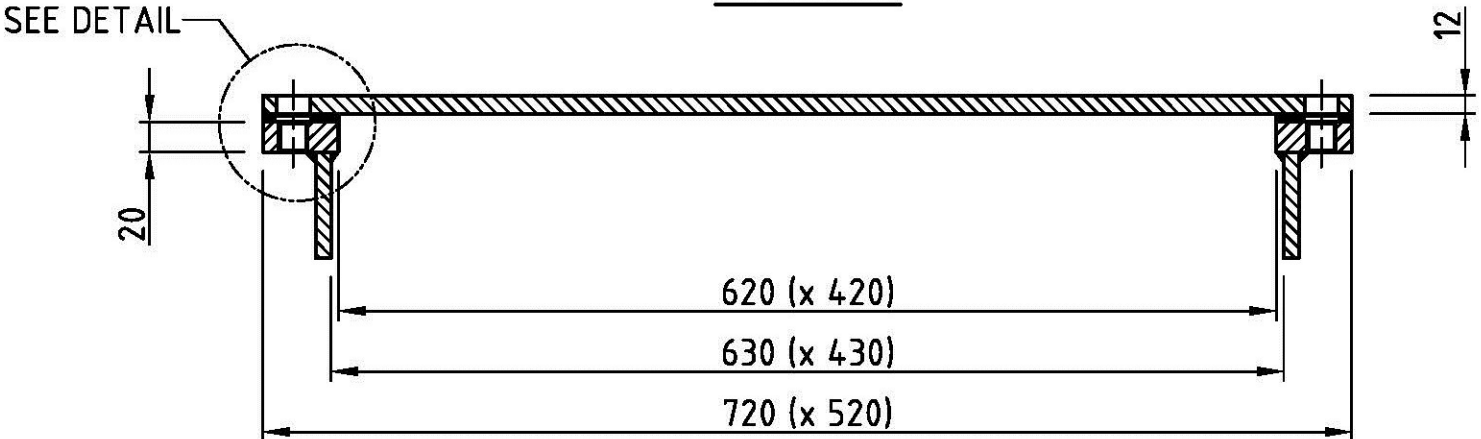
DETAIL RING




PART DATA

Part no.	51.ST.511.05
Number per component	1
Material	STEEL GRADE A Grade A - LRS
Belonging to drawing	-
Remarks	Sharp edges to be removed

SECTION



5	20	Bolt M20x30	Steel 8.8	DIN 933	Hot dipped galv.	
4	1	Seal	Nitril	DIN 83403-A	65±5° Shore A	
3	1	Flat bar 70x10	Steel S235JR			
2	1	Manhole cover	Steel Grade A		Part no. 51.ST.511.53	
1	1	Manhole ring	Steel Grade A		Part no. 51.ST.511.63	
Pos.	Qty.	Description	Material	Type/Drw. No.	Remarks	
Format		Subject: STEEL MANHOLE C/O 600x400			Drawingnumber:	Rev.
A3		Component: TYPE B - OVAL			511.05	A
					Drawn : BCS	
					Date : 27-11-1998	
					Scale : 1:5 / 1:2	